



PRODUCT REPAIR / SERVICE ESTIMATE

Estimate #: R2018-SAV-0162

Date: 8/16/2019

Page 2 of 5

Tag #: 3354

JobName: Francis Lake

Hydraulic Type: C

Installation

Type: P

Control

Discharge Size: 10

MFV

Primary Requirement: Oil in stator housing

Repair/Service Requirements and remarks

There was oil / media in the stator housing . The lower oil housing is badly damaged from cavatation. I had to break out the locking collar assembly. The insulation is damaged on the cable and has been twisted and smashed in a couple locations.The suction cover no linger has a lip to support the wear ring . The face of the volute is deeply worn to the point i dont believe devcon will work .

Parts, Labor and Other Charges

Parts:

Qty	PartNo	Description	Sell Price	Total Price
1	601 89 24	KIT,REPAIR BASIC 3300.180	\$6,516.10	\$6,516.10
1	527 72 01	ROTOR UNIT	\$7,719.70	\$7,719.70
1	84 44 18	GROMMET,CR 41ID 60OD 26L	\$135.15	\$135.15
50	94 21 11	CABLE,SUBCAB AWG 1/3-2-1-GC+ 41.7MM	\$51.85	\$2,592.50
2	374 56 00	RING,RETAINING	\$41.65	\$83.30
2	82 44 26	WASHER,STEEL 90MM ID 110MM OD	\$41.65	\$83.30
1	504 78 11	CABLE UNIT	\$124.95	\$124.95
1	518 89 02	DETECTOR,LEAKAGE UNIT FLS	\$198.90	\$198.90
1	620 78 00	HOUSING,OIL CI	\$3,797.80	\$3,797.80
1	374 85 00	COVER,SUCTION CI	\$3,007.30	\$3,007.30
1	319 30 00	VOLUTE,MT 10" UVF CI	\$11,990.95	\$11,990.95
1	84 59 12	ASSEMBLY,LOCKING 55X85	\$259.25	\$259.25
1	341 86 00	WASHER,STEEL/NBR	\$86.70	\$86.70

Flygt Products

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